

Create your Digital Twin in days, not months.



Use case of the ISO 10303 PLM module, reference data and IoT storage

Practical examples of Digital Twin using the ISO 10303 repository

- o The Mountain Bike
- o The Crane



Jochen Haenisch, Jotne
Mona Chaure, Jotne



jochen.Haenisch@jotne.com
mona.chaure@jotne.com



KYKLOS 4.0

CHANGE2TWIN

Supported by advanced EU H2020 projects



Use case of the ISO 10303 PLM module, reference data and IoT storage

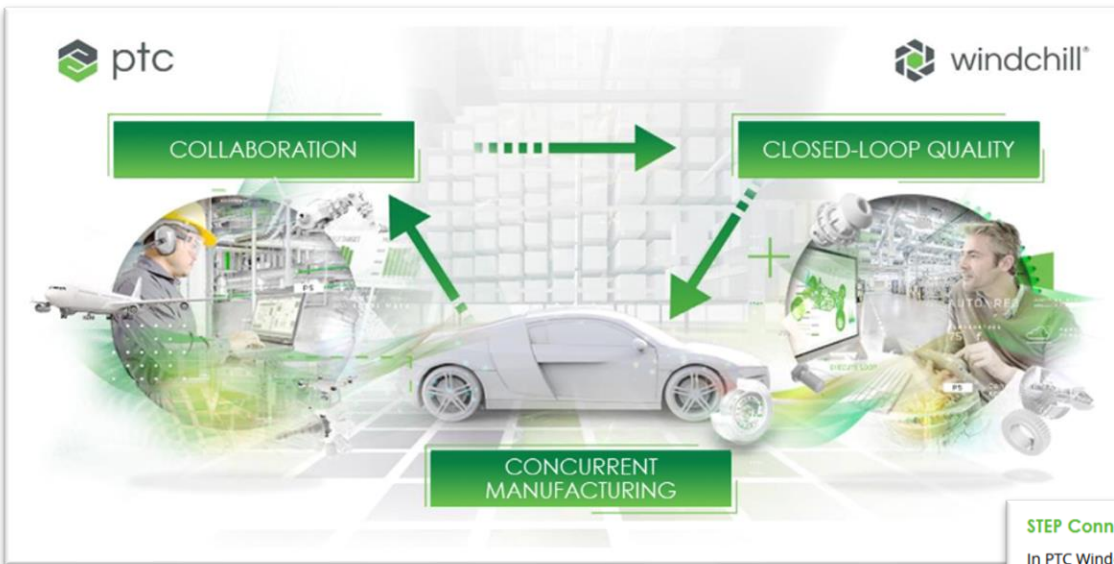
- The standard – what does ISO/TC 184/SC 4
- What is PLM and how it relates to ISO 10303
- ISO 10303 PLM Module capabilities
- PLM in the Digital Twin context
- 3-click approach for Digital Twin implementation
- Use case demonstrations (use of the ISO 10303 PLM Module)
 - Mountain bike
 - Offshore crane



A better world through better data

- The ISO committee for **Industrial Data** wins top ISO award





For example: PTC Windchill

ISO 10303 STEP Connectors

- Product data management
- Change and configuration management
- Requirements management
- BOM management
- Product variability management
- Manufacturing process management
- ...

STEP Connectors for AP214 and PLCS

In PTC Windchill 10.2 M010, the STEP connector allows for the exchange of product data that is managed in Windchill in ISO 10303 STEP format.

Product Information

Product	PDM & Process Solutions PTC Windchill
Product / Module	PTC Windchill PDMLink
Version	10.2
Datecode	M010
Product Functional Area	Integrations
User Interface Location	
Processes, Initiatives, and Best Practices	Design & Manufacturing Outsourcing Detailed Development Product Support Analysis and Planning

Benefits and Description

The PTC Windchill STEP connector allows for the exchange of product data that is managed in Windchill in ISO 10303 STEP format. The STEP connector has closely ingrained EXPRESS schema support. EXPRESS is an information data modeling language that is used to define the schema for all the ISO10303 STEP application protocols. The connector supports the ascii (P21) or XML (P28) file formats. The connectors provide support for AP214 and PLCS standards.

ISO 10303 PLM Module capabilities

- **ISO 10303 repository supports product data exchange, sharing and archiving**
 - Connected to large PLM vendors, like PTC Windchill
- **Includes a built-in Reference Data Library (ontologies)**
- **Information is organized in Breakdown Structures that consist of Breakdown Elements**
 - Properties and Documents are assigned to Breakdown Elements
- **Breakdown Structures are automatically created by uploading ISO 10303 STEP files (AP239, AP242 etc.)**



Bike > Bike root (ver.748) > Bike instances > Bike system 1 > D00 / ASD/AIA Bike > DA3 / Frame System > DA3-10 / Main Frame >

DA3-10 / MAIN FRAME (VER.693) NODE SEA BREAKDOWN PROPERTIES DOCUMENT PROPERTIES PROI

Num ↑	Name	Value
1	Name	DA3-10 / Main Frame
2	Type	Subsystem
3	Description	DA3-10 / Main Frame
4	Created by	man
5	Created date	1.10.2019, 13:15:11
6	Last modified by	aht_user_rw
7	Last modified date	08.07.2020, 14:10:10

USER DEFINED

Num ↑	Name	Value
1	color	

13483027 (ver.687) ⋮

Main frame (rev.1 ver.001) ⋮

Frame 3D model 1 (rev.1 ver.002) ⋮

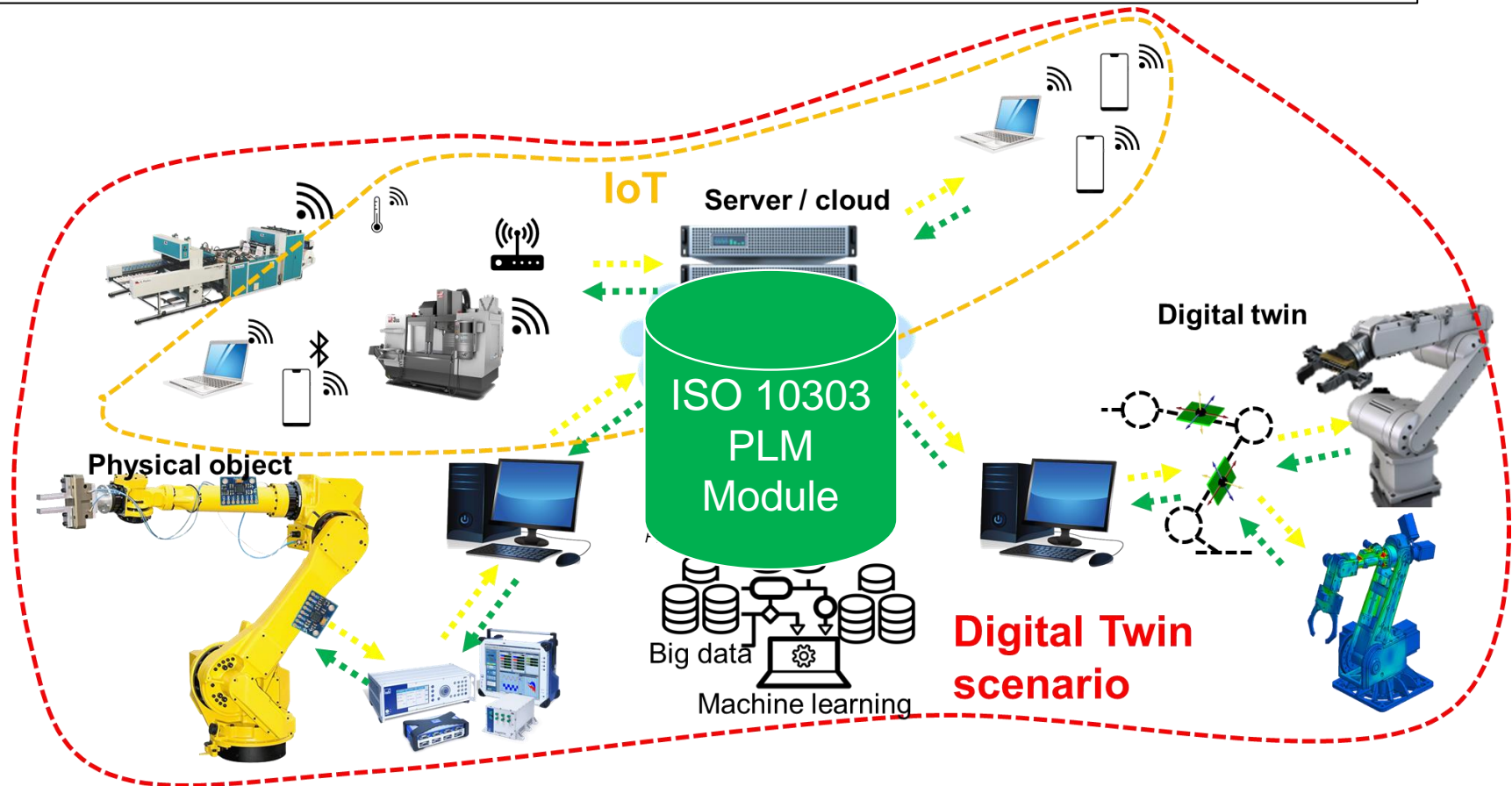
FCM1376-16.5'-R2 (rev.1 ver.001) ⋮

sensor locations (rev.1 ver.001) ⋮

FCM1376-16.5'-HR-R3 (rev.1 ver.002) ⋮

PLM and Digital Twin

- PLM manages product lifecycle data
 - A Digital Twin needs to store aspects of an operational product
- => PLM enables support for many types of Digital Twins**

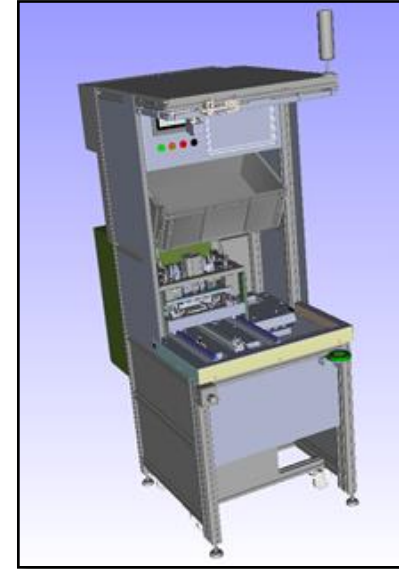


Examples of use cases

Mountain bike



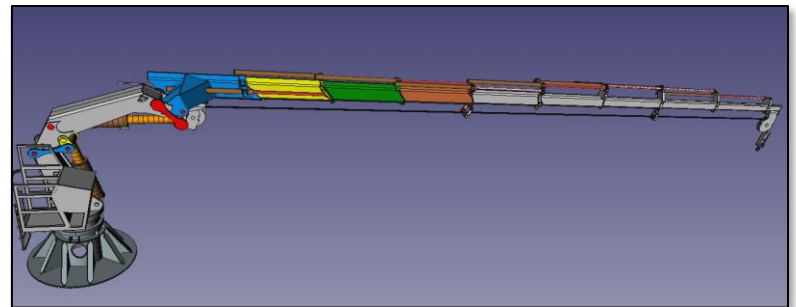
Manufacturing



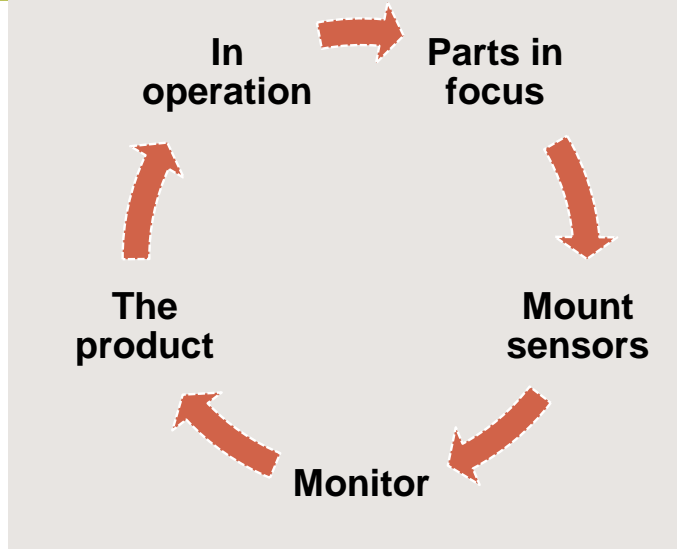
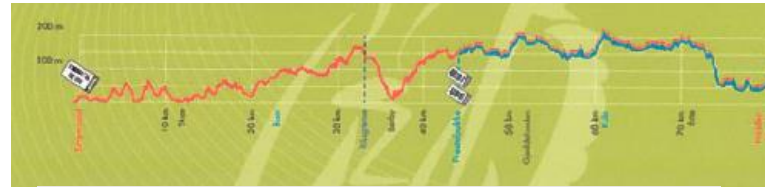
Lathe



Offshore crane



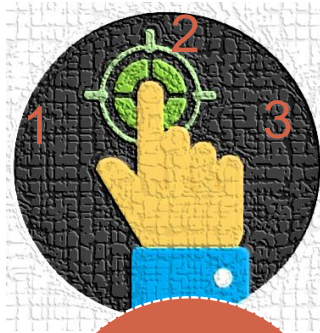
Mountain bike use case



Internet and 4G gateway

3-click approach to a Digital Twin

Click #1: STEP (AP239, AP242 etc.) data import



CAD-model



1 Import CAD

2 Mount sensors

3 Configure IoT

STEP-file

```
STEP
FILE_DESCRIPTION('STEP AP242', '1.7')
FILE_NAME('Model AP242', '2021-09-10T09:04:11', '1', '1', '1', 'Special Interop ID', ' ', ' ')
FILE_SCHEMA('AP242_MANAGED_MODEL_BASED_3D_ENGINEERING_MIN_IF (1 0 10303 442 1 1 4)')
MSC:
STA:
-PRODUCT_DEFINITION_CONTEXT('', #32475, 'design'):
-APPLICATION_PROTOCOL_DEFINITION('INTERNATIONAL STANDARD', 'ap242_managed_model_based_3d_engineering', 2014, #32475):
-PRODUCT_CATEGORY_RELATIONSHIP('NONE', 'NONE', #32476, #32477):
-SHAPE_DEFINITION_REPRESENTATION(#32476, #32478):
-PRODUCT_DEFINITION_CONTEXT('', #32450, 'design'):
-APPLICATION_PROTOCOL_DEFINITION('INTERNATIONAL STANDARD', 'ap242_managed_model_based_3d_engineering', 2014, #32450):
-PRODUCT_CATEGORY_RELATIONSHIP('NONE', 'NONE', #32451, #32452):
-CONTEXT_DEPENDENT_SHAPE_REPRESENTATION(#32453, #32454):
-SHAPE_DEFINITION_REPRESENTATION(#32453, #32454):
-PRODUCT_DEFINITION_CONTEXT('', #32450, 'design'):
-PROPERTY_DEFINITION_REPRESENTATION(#32455, #32456):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32455):
-PROPERTY_DEFINITION_REPRESENTATION(#32455, #32456):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32455):
-PROPERTY_DEFINITION_REPRESENTATION(#32455, #32456):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32455):
-CONTEXT_DEPENDENT_SHAPE_REPRESENTATION(#32457, #32458):
-PROPERTY_DEFINITION_REPRESENTATION(#32457, #32458):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32457):
-PROPERTY_DEFINITION_REPRESENTATION(#32457, #32458):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32457):
-PROPERTY_DEFINITION_REPRESENTATION(#32457, #32458):
-GENERAL_PROPERTY_ASSOCIATION('', '#32450, #32457):
-PRODUCT_DEFINITION_CONTEXT('', #32500, 'design'):
-APPLICATION_PROTOCOL_DEFINITION('INTERNATIONAL STANDARD', 'ap242_managed_model_based_3d_engineering', 2014, #32500):
-PRODUCT_CATEGORY_RELATIONSHIP('NONE', 'NONE', #32501, #32502):
-CONTEXT_DEPENDENT_SHAPE_REPRESENTATION(#32511, #32512):
```

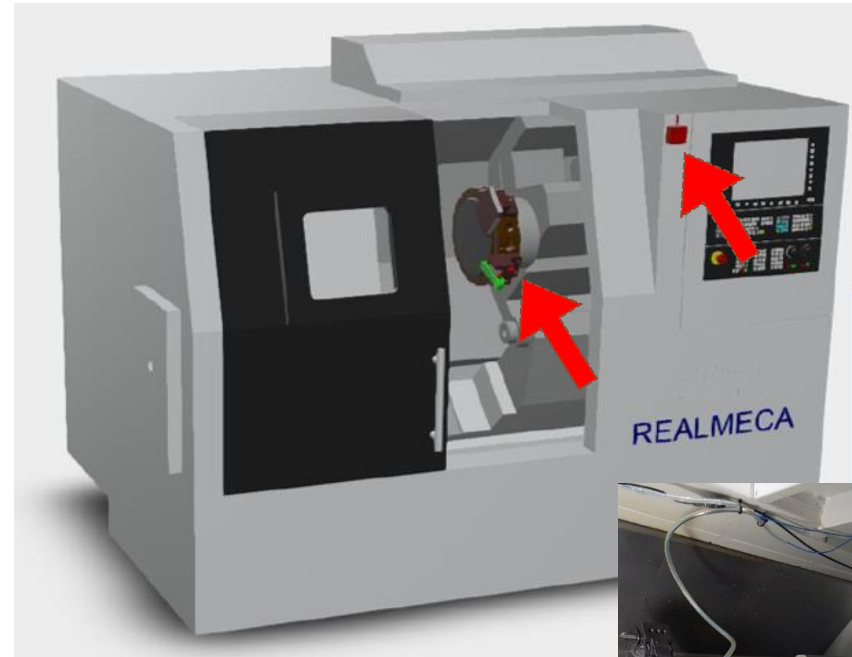
ISO 10303 PLM Module



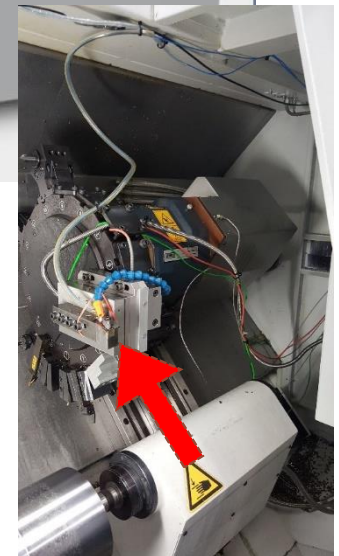
Click #2: Mount sensors



The bike has 3 sensors with 12 data streams.

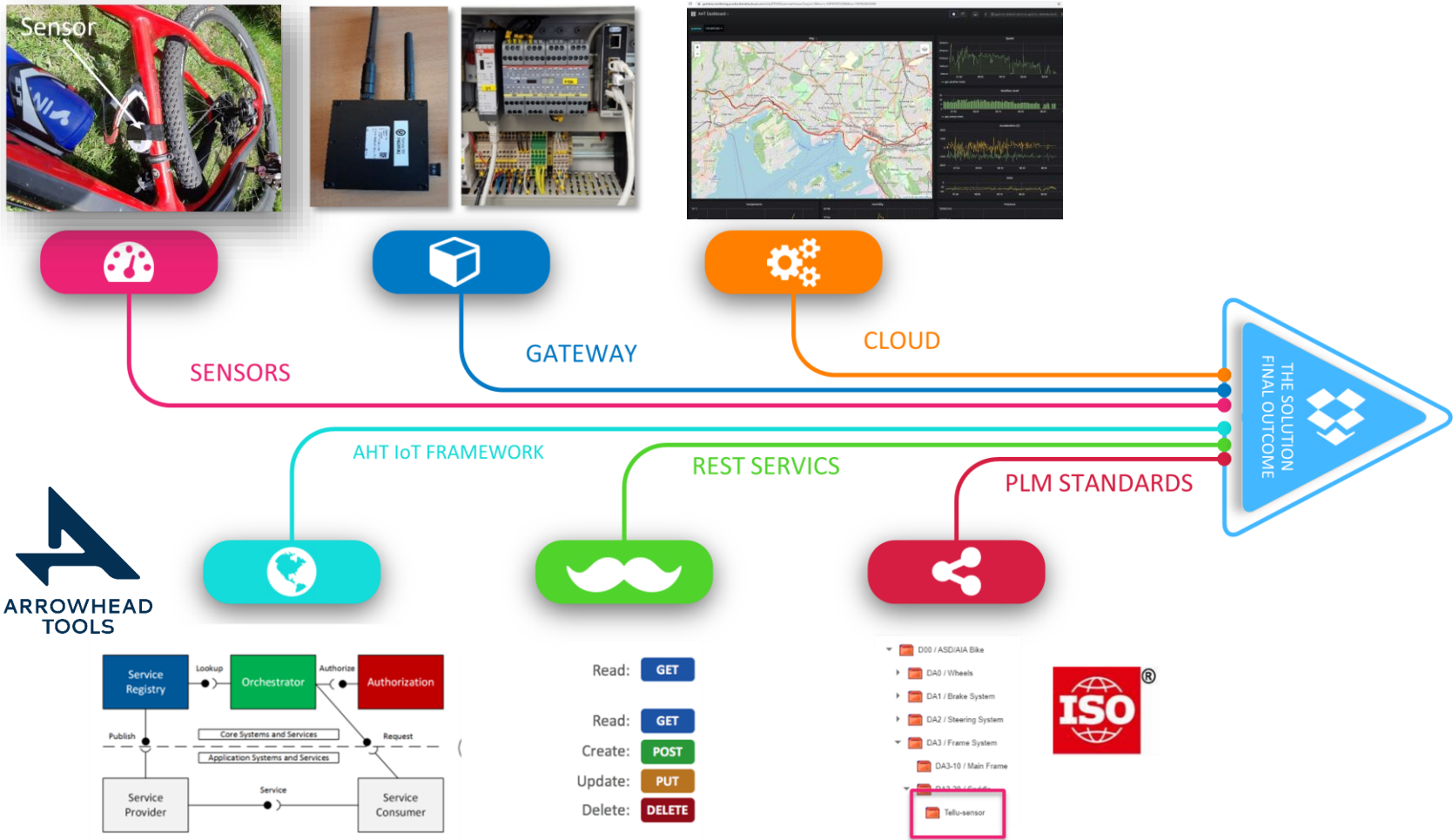


The lathe has 11 sensors.

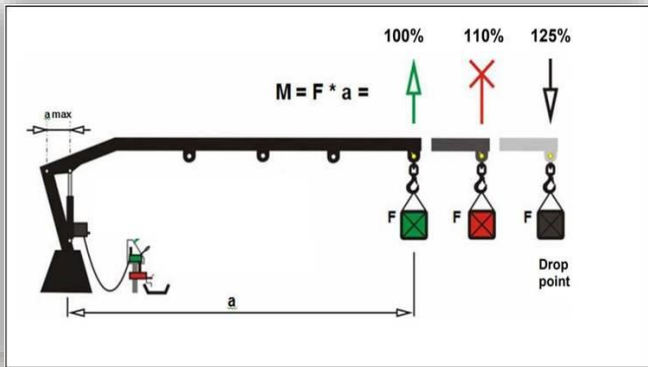


Click #3: Configure IoT

Learn the details on Wednesday:



Offshore crane use case



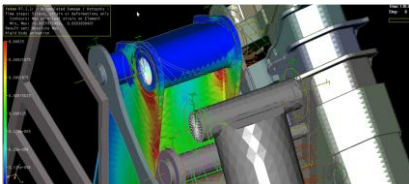
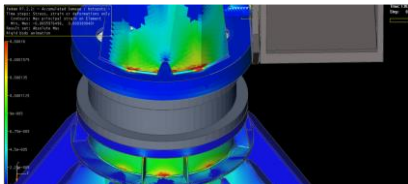
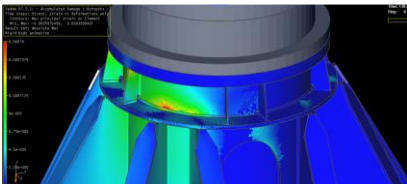
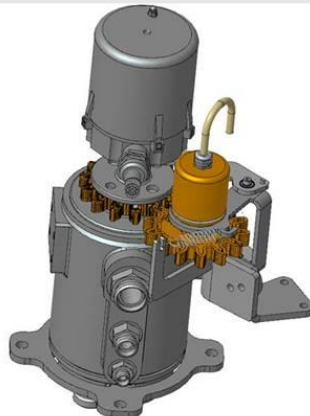
In operation

Parts in focus

The product

Mount sensors

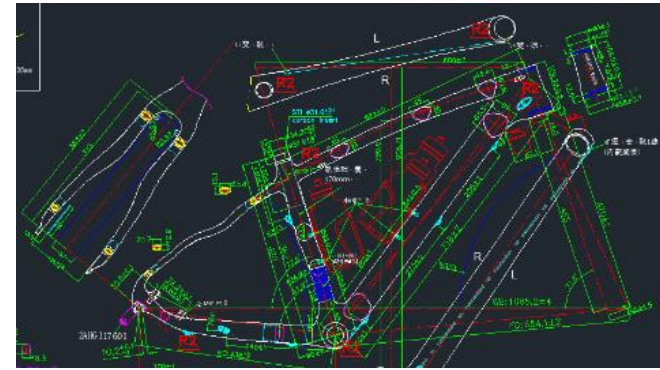
Monitor



3D CAD/CAE Models

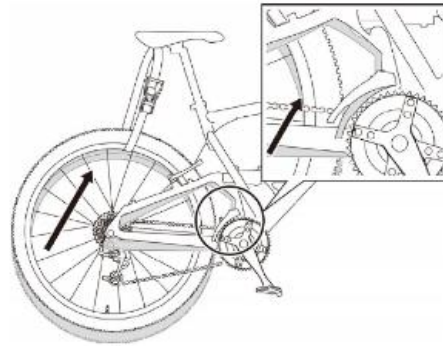


Drawings



TECH TIPS

Bicycles with suspensions are positioned differently between when a rider is off the bicycle and on the bicycle. By referring to the illustration, perform installation and SIS adjustment while seated on the bicycle.



BREAKDOWN PROPERTIES DOCUMENT PROPERTIES

- DA0 / Wheels
 - DA0-10 / Front wheel
 - Maintenance tasks
 - T00001 (Troubleshooting)
 - T00002 (Replace valve)
 - T00003 (Replace tube)
 - T00004 (Replace tire)
 - T00005 (Replace wheel)
 - T00006 (Adjust spoke)
 - DA0-20 / Rear wheel

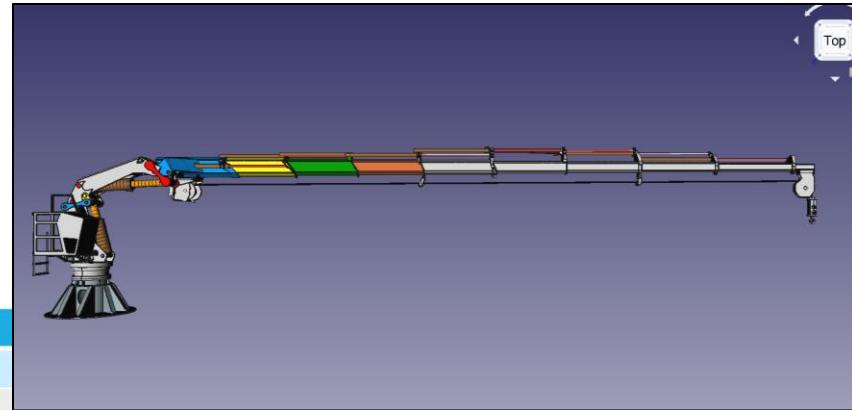
Check visually the condition of the tire to identify any damage on it.

Performance



Demonstration scope (2)

- Load STEP file
- Assign the 10 sensors
- Browse through bike and crane data



Sensor Type	Data type and units					
USB_GPS						
altitude list	altitude (m)	vspeed (km/hr)				
position list	Speed (km/hr)	track	gpstime_diff	latitude	longitude	
RUUVITAG						
13483027	ax, ay, az (m)	battery	Humidity (%H)	Pressure (hPa)	rsi	Temperature (°C)
218991	ax, ay, az (m)	battery	Humidity (%H)	Pressure (hPa)	rsi	Temperature (°C)
Modbus						
HA-KA-400-700	Main Boom Angle HA-U702 (degrees)	Outer Boom Angle KA-U703 (degrees)	Outer Boom Extension KA-U704 (meter)	Slewing Angle KS-U802 (degrees)	Cylinder pressure KS-U409.1, HA-U411.1 (bar)	
IMU						
P4GW1002_IMU	acceleration (acx, acy, acz): (m/s ²)	angular velocity (gyrox, gyroy, gyroz): (r/s)	magnetic field strength (magx, magy, magz) (mtesla)			



- Focus of this presentation was data management for digital twins
 - This is part of a 3-click approach to Digital Twin implementation
- A standard data representation is recommended
 - To avoid vendor lock-in
 - To control scalability and reusability of your digital twin
 - To enable long-term data archiving and retrieval
- ISO/TC 184/SC 4 “Industrial Data” provides such as standard data representation by ISO 10303, STEP
- The repository is now ready for use by Artificial Intelligence and Machine Learning
- The third click, IoT configuration, will be presented on Wednesday

